

Work Order ID 60341

July 6, 2010 8:22:20 AM

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Item ID: D412-702-021

Revision ID:

Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 7/06/10 Start Qty: 1.00

Required Date: 7/06/10 Req'd Qty: 1.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D412-702-021 B

DISASSEMBLE KIT, RETURN ALL
PARTS TO STOCK

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control



Rec'd 7/6 ①

W 1007-06

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Work Order ID: 60341

Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point





Start Date: 7/06/10

Required Date: 7/06/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B Removed Manufacturing 05-11-08 JLM
 IPP Rev:C: 06.04.031 As per DSI9324 JLM
 IPP rev D 06.12.14 per ecn 871 EC
 IPP Rev:E 07-03-14 As per DSI 9351 JLM
 IPP Rev:F 07-07-28 As per Rev E JLM Verified By:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-13A  Bolt		Purchased	No			120	Each	424.0000	4	-4			
<div> <div>Location</div> <div>ST357</div> <div>114941</div> <div>115108</div> </div> <div> <div>Loc Qty</div> <div>424</div> <div>374</div> <div>50</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
AN4-20A  Bolt		Purchased	No			120	Each	670.0000	8	-8			
<div> <div>Location</div> <div>ST359</div> <div>104016</div> <div>16895</div> </div> <div> <div>Loc Qty</div> <div>670</div> <div>662</div> <div>8</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>													
AN4-5A  Bolt		Purchased	No			120	Each	309.0000	4	-4			
<div> <div>Location</div> <div>ST356</div> <div>114108</div> <div>114330</div> <div>115016</div> </div> <div> <div>Loc Qty</div> <div>309</div> <div>13</div> <div>196</div> <div>100</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> </div>													
AN960JD416  Washer	NAS1149D0463J	Purchased	No			120	Each	0.0000	20	-20			

M/09282 *Le*

M/06898 *Le*

M/00089 *Le*

M/08827

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Parent Item: D412-702-021

Parent Item Name: 13-Man Shoulder Harness, 4 point



Start Date: 7/06/10

Required Date: 7/06/10

Start Qty: 1.00

Required Qty: 1.00

D3195-041

Manufactured No

120 Each

6.0000

2 -2



Bracket Assembly

Location

Loc Qty

Loc Code

ST246A

6

51387

6

D3195-043

Manufactured No

120 Each

3.0000

2 -2



Bracket Assembly

Location

Loc Qty

Loc Code

ST246A

3

51393

3

D3196-1

Manufactured No

120 Each

10.0000

1 -1



Bar

Location

Loc Qty

Loc Code

ST260

10

30146

5

31466

1

39319

4

D3196-3

Manufactured No

120 Each

1.0000

1 -1



Bar

Location

Loc Qty

Loc Code

ST260

1

39258

1

D3196-4

Manufactured No

120 Each

0.0000

1 -1



Bar

31272 *h*

2841 *h*

h

39317

39258 *h*

B39255 *h*

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D3197-041



Bar Assembly

D3198-1



Fitting

Manufactured No

120 Each

0.0000

2 -2



Required Date: 7/06/10

Required Qty: 1.00

37885 *lu*

Manufactured No

120 Each

45.0000

4 -4



31467 *lu*

Location

Loc Qty

Loc Code

ST246A

45

39320

19

39525

26

D3268-1



Placard

Manufactured No

120 Each

8.0000

2 -2



33841 *lu*

Location

Loc Qty

Loc Code

ST245

8

43643

8

D3446-041



Harness Assembly

Manufactured No

120 Each

82.0000

9 -9



lu 4/7/10

Location

Loc Qty

Loc Code

ST413

82

40425

6

40456

1

40783

50

41002

10

41070

15

40425

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Start Date: 7/06/10

Required Date: 7/06/10

Start Qty: 1.00

Required Qty: 1.00

D3446-043

Manufactured No

120 Each

171.0000

4

-4



Harness Assembly

Location

Loc Qty

Loc Code

st417

171

40426

39

40457

2

40458

25

41001

98

41071

7

45925

D3546-1

Manufactured No

120 Each

19.0000

2

-2



Clip

Location

Loc Qty

Loc Code

ST245

19

35150

1

56649

18

35150

D3551-11

Manufactured No

120 Each

10.0000

13

-13



Hook and Loop Tie

Location

Loc Qty

Loc Code

ST245

10

55185

10

Each

1.0000

1

D412-702-021

Manufactured No



13-Man Shoulder Harness, 4 point

Location

Loc Qty

Loc Code

MEZZ

1

43151

1

43151

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Parent Item Name: 13-Man Shoulder Harness, 4 point

Start Date: 7/06/10

Required Date: 7/06/10

Start Qty: 1.00

Required Qty: 1.00

D412-702-069

Manufactured No

120

Each

1.0000

-1



Grommet

Location

Loc Qty

Loc Code

FG122

1

55189

1

MS21042L4

Purchased

No

120

Each

4,410.000

12

-12



Nut

Location

Loc Qty

Loc Code

ST300

4410

113422

68

114523

28

114718

314

114784

2000

115108

2000

MS24694-S152

Purchased

No

120

Each

57.0000

8

-8



Screw

Location

Loc Qty

Loc Code

ST289A

57

103641

57

MS24694-S154

Purchased

No

120

Each

46.0000

8

-8



SCREW

Location

Loc Qty

Loc Code

ST290

46

112082

46

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36449 a

m108145 a

m101124 a

m105057 a 4/7/6 ①